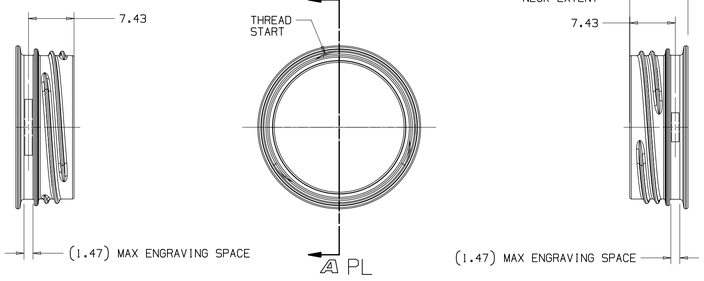
# 7g 25/22 SMT

DRAWING 13643748 REV 2

V25.51 P90



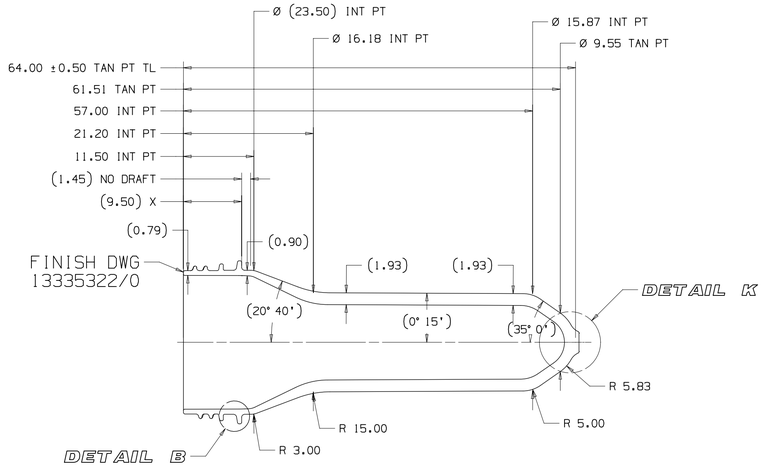

ENGRAVING VIEW
SIDE A
(OPERATOR)
SCALE 2:1



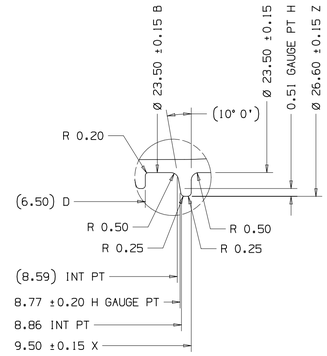

TOP VIEW
SCALE 2:1



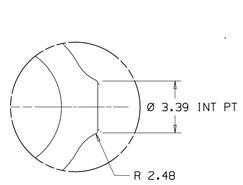

ENGRAVING VIEW
SIDE B
(NON-OPERATOR)
SCALE 2:1



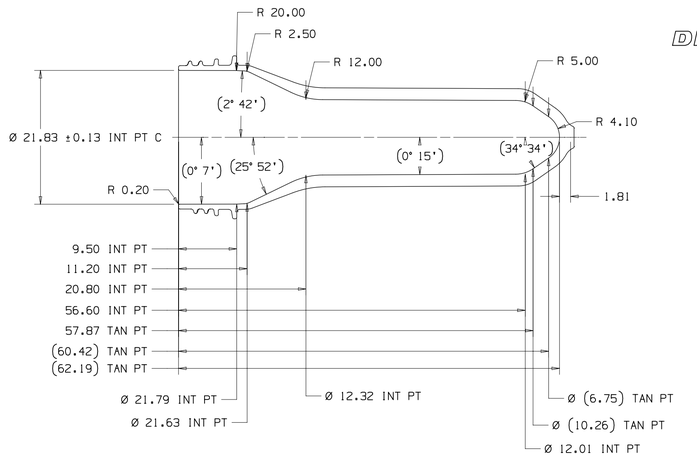

SECTION A'A
CAVITY SIDE DIMENSIONS
SCALE 2:1




DETAIL B
SCALE 5:1




DETAIL K
SCALE 5:1




SECTION A'A
CORE SIDE DIMENSIONS
SCALE 2:1

| PROJECT | 746253 | SIDE A: NTBC/SMT<br>SIDE B: 7-01 To 7-96 |
|---|---|---|
| MAIN PROJ. | XXXXXX | SPARES<br>SIDE A: NTBC/SMT<br>SIDE B: 7-97 To 7-98 |
| PROJ. ENG. | N.MARCIN | ENGRAVING SEQUENCE |

MOLDING SURFACE ENGRAVING DATA:

POSITION: AS SHOWN ON MOLDING SURFACE DETAILS:

SIDE A: SIZE: 1.20 HIGH X 0.10 DEEP
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC

SIDE B: SIZE: 1.20 HIGH X 0.10 DEEP
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC

| CUSTOMER APPROVAL | PLEASE PRINT NAME |
|---|---|
| | SIGNATURE |
| DATE | |


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ALLOWABLE DEVIATIONS ON UNTOLERANCED DIMENSIONS DIN 16901/REIHE 130.

FOR STACK COMPONENTS THAT ARE BEING REWORKED OR REUSED, THE DIMENSIONS ARE A RESULT OF EXISTING STEEL, AND THE TOLERANCES SHOWN ARE FOR REFERENCE ONLY.

## PRODUCT DATA

| | |
|---|---|
| ESTIMATED SHRINKAGE | HUSKY STANDARD |
| ESTIMATED PART WEIGHT | 7.00 ±0.20 gr (HUSKY EST) |
| ESTIMATED NECK WEIGHT | 1.01 gr (HUSKY EST) |
| SPECIFIC GRAVITY | 1.335 g/cm³ |
| NEUTRAL AXIS HALF-LENGTH | 57.82 mm |
| COMPONENT VOLUME | 250-329ml |
| ESTIMATED PART TOTAL AREA | 6964 mm² (HUSKY EST) |
| CUSTOMER REF. DRAWING NO. | BODY# CT-14377-01<br>THREAD# CT-14317-02 |
| MATERIAL | PET |

| REV | DATE | DESCRIPTION | NAME |
|---|---|---|---|
| | | | DRWN: |
| | | | CHKD: |
| | | | DRWN: |
| | | | CHKD: |
| 2 | 2025-07-30 | UPDATE SURFACE FINISH | DRWN: MA.REN |
| | | | CHKD: MA.REN |
| 1 | 2025-07-21 | UPDATED ENGRAVING | DRWN: MA.REN |
| | | | CHKD: MA.REN |
| 0 | 2025-06-23 | ORIGINAL ISSUE - DESIGNED BY: MA.REN<br>INQ-0138547 | DRWN: MA.REN |
| | | | CHKD: MA.REN |

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METRIC

HUSKY

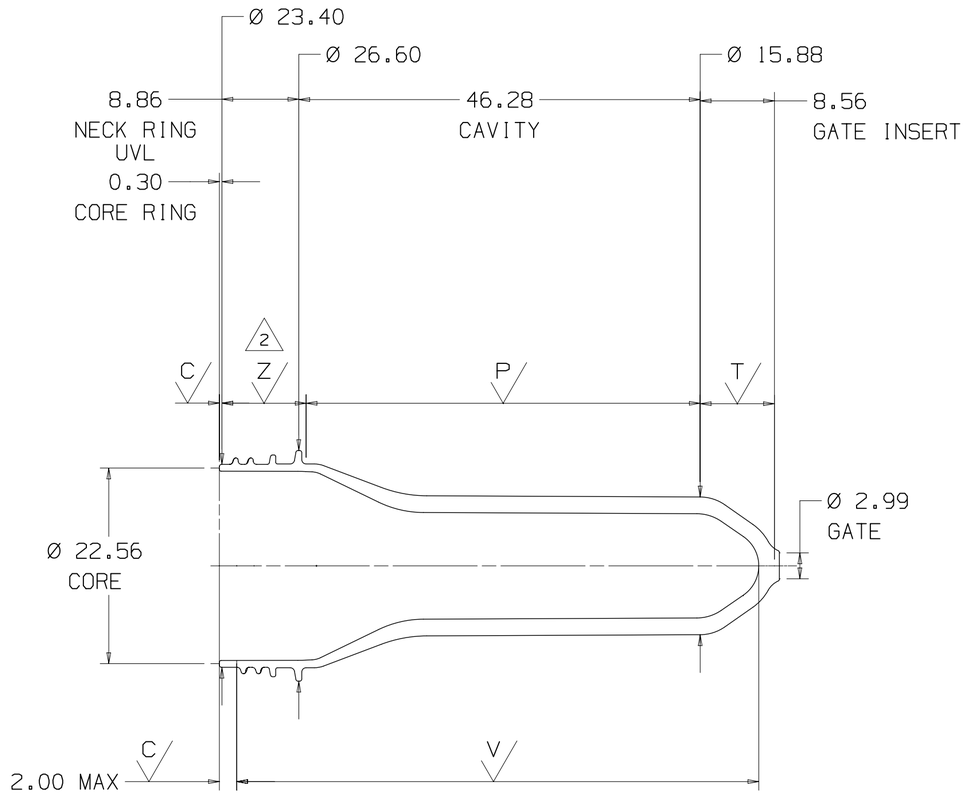
TITLE
Preform Plastic Size

| SCALE AS SHOWN | SIZE | DRAWING | REV |
|---|---|---|---|
| SHEET 1 OF 2 | A1 | 13643748 | 2 |

## USED SURFACE FINISHES

| | | |
|---|---|---|
| C | 0.3 | GRIND OR HARD TURN |
| P | 0.12 / 0.09 | B120 VAPOURHONE AND BUFF |
| Z | P | MACHINE AND B80 VAPOURHONE |
| T | P | MACHINE AND B120 VAPOURHONE |
| V | 0.45 / 0.4 | B120 VAPOURHONE AND BUFF |

## CAVITY SIDE




## CORE SIDE

## SECTION A-A SURFACE FINISHES AND SPLITLINES

SCALE 2:1

| REV | DATE | DESCRIPTION | NAME |
|---|---|---|---|
| | | | DRWN: |
| | | | CHKD: |
| | | | DRWN: |
| | | | CHKD: |
| 2 | 2025-07-30 | UPDATE SURFACE FINISH | DRWN: MA.REN |
| | | | CHKD: MA.REN |
| 1 | 2025-07-21 | UPDATED ENGRAVING | DRWN: MA.REN |
| | | | CHKD: MA.REN |
| 0 | 2025-06-23 | ORIGINAL ISSUE - DESIGNED BY: MA.REN INQ-0138547 | DRWN: MA.REN |
| | | | CHKD: MA.REN |

DRAWING 13643748 REV 2

V25.51 P90

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METRIC

HUSKY

TITLE: Preform Plastic Size

| SCALE | SIZE | DRAWING | REV |
|---|---|---|---|
| AS SHOWN | A2 | 13643748 | 2 |

SHEET 2 OF 2